

# VC1150 Compact

Performance Machining Centre



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#### Machine Highlights





Compact dimensions
By means of an innovative guideway cover concept the required floor space is up to 30% lower than for similar machines of the same working area.

# Optimal chip disposal There are two additional worm

conveyors for automatic chip delivery to the chip conveyor at the front of the machine.





pivotable.



Heidenhain TNC620

Fanuc 0i-F Plus With 15" Touchpanel



### Small distance to the working table The distance between the operator and

the working table is only 200mm. This facilitates the easy loading.

#### Machine Highlights

Powerful

Dynamic

Ergonomic

Compact

Made in Germany

#### **Cast structure**

A heavy cast structure optimised by the FEM method ensures high rigidity and high cutting performance.



**Absolute** measuring system as standard

# Innovative guideway

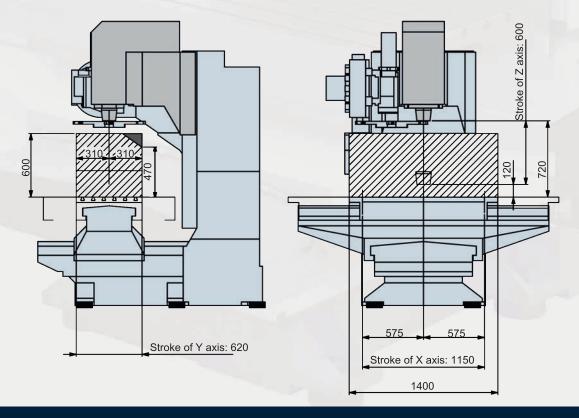
**cover concept**With respectively only one wiper in X/Y for best guideway protection and easy maintenance instead of vulnerable cover elements.

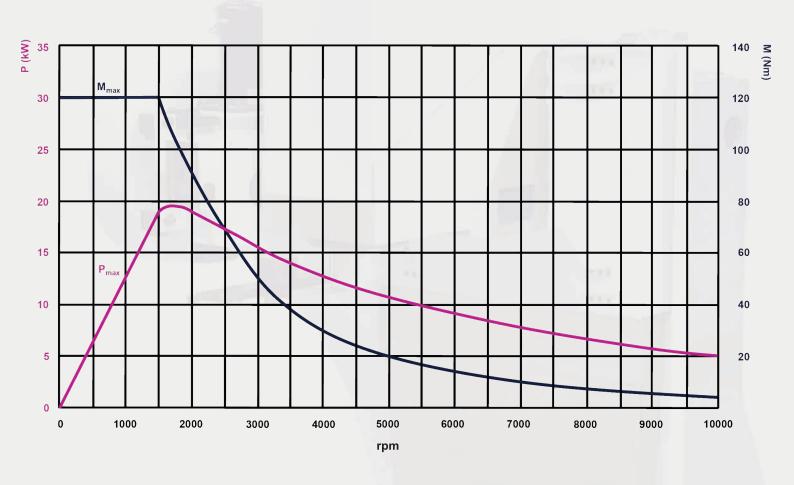
# Large ballscrews All ballscrews are

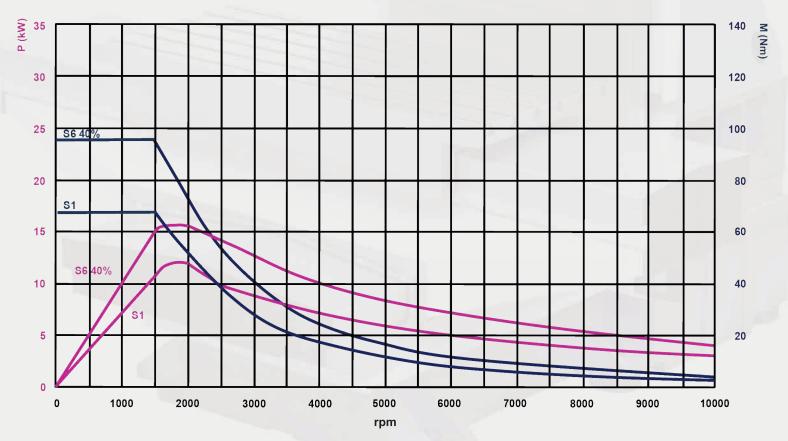
supported on both sides.

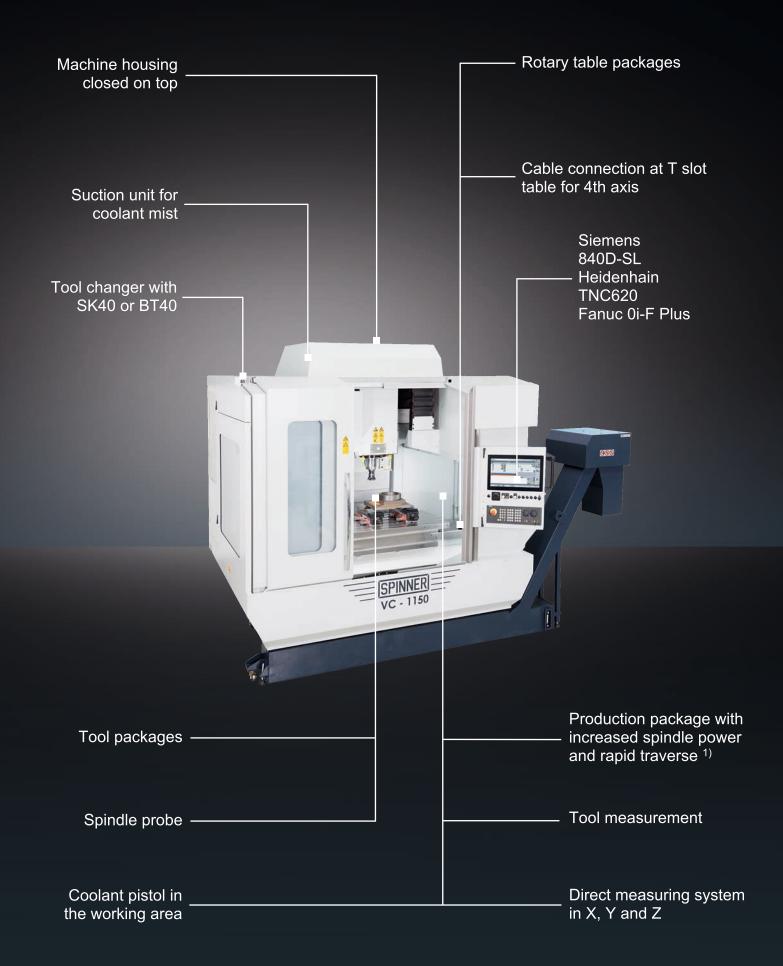
Working area	
X axis	1150 mm (59.06")
Y axis	620 mm (24.41")
Z axis	600 mm (23.62")
Min. distance spindle nose - table	120 mm (4.72")
Max. distance spindle nose - table	720 mm (28.35")
Machining table	
Table dimensions	1400 x 620 mm (55.12" x 24.41")
Max. table load	750 - 1500 kg (1,653.47 lbs - 3,306.93 lbs)
T slots	6x 18H7
Axes	
Feed / Rapid traverse	25 m/min; optional 30 m/min (984.25 IPM; optional 1,181.10 IPM) <sup>1)</sup>
Spindle	
Max. spindle speed	10,000 rpm
Tool taper	SK40 (optional BT40)
Performance	19 kW <sup>1)</sup>
Torque	120 Nm <sup>1)</sup>
Tool magazine	
Number of tool stations	32 +1
Max. tool diameter	75 mm (2.95")
In case of free adjacent tool stations	125 mm (4.92")
Max. tool length	400 mm (15.75")
Max. tool weight	7 kg (15.43 lbs)
General indications	
Dimensions (L x W x H) *	2,650 x 2,270 x 2,720 mm (104.33" x 89.37" x 107.09")
Weight	ca. 8,300 kg (approx. 18,298.37)
Control system	Siemens 840D-SL, Heidenhain TNC620, Fanuc 0i-F Plus

<sup>1)</sup> See option "Production package"; 2) See floorplan

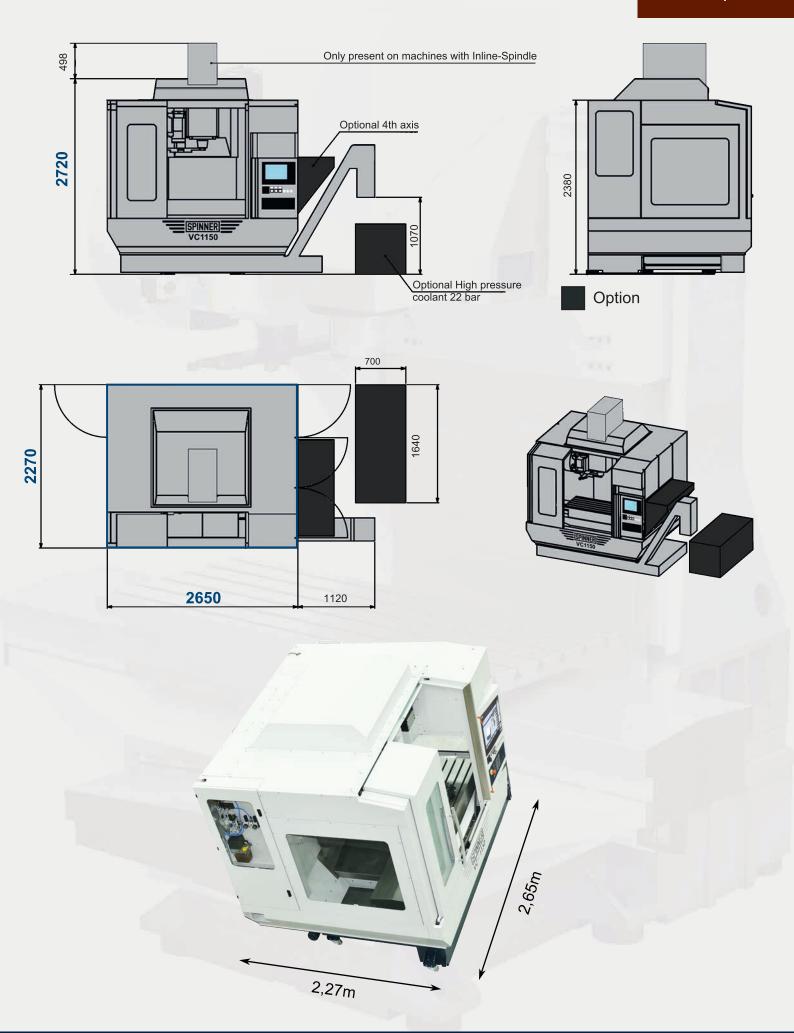








Oster options on request 1) See Technical data







Spinner Machine-Tools are working successfully world wide with many well known clients in more than 60 countries on 6 continents. We have been fortunate enough to attract small component suppliers in addition to well known global groups in all metal machining industries.

We have designed and produced the most modern machine-tools since 1950. More than 20.000 delivered machines demonstrate their high efficiency, precision and reliability, everyday.

Although Spinner is a medium-sized enterprise we produce and sell more than 1.000 CNC machines a year. And the number is increasing every year. Our company combines the know-how of a global player with the flexibility and cost-effective structures of a family owned business.

Place your trust in our products as well and let us know what we can do for you.



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Technical changes of specifications and pictures are subject to change without notice - Pictures can include options, accessories